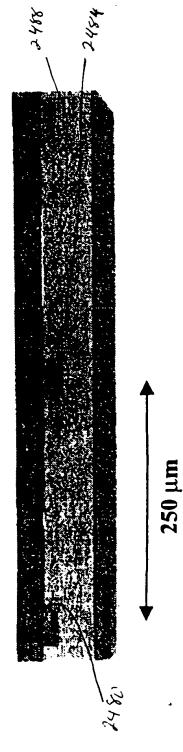
420



(b) Trench wall formation of three different angles

 \sum_{i}

